

Work Order ID 59016

Saturday, May 22, 2010 11:39:33 AM



TUESDAY

Page 1

Item ID: D412-702-051B

Accept



Setup Start



Revision ID:

Item Name: 1-Man Shoulder Harness, LH, 3 point

Stop



Start Date: 5/25/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/25/2010 Req'd Qty: 1.00



Customer:

Reference: DISSASSEMBLE

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9397

Rev A

140

0.00



Packaging

Memo

0.00

PULL FROM STOCK D412-702-051B

Packaging

DISSASSEMBLE PARTS AND HARDWARE AND RETURN TO STOCK

MEL OR LINDA WILL MAKE AN ADJUSTMENT

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/01

MF
10-5-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Saturday, May 22, 2010 11:39:32 AM

Comments: IPP Rev:A new issue ECN 1070 07-12-03 DD verified by:ec
IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified
by:ec IPP Rev:C add
AN4-44A DD 10.04.13 verified by:EC

Required Qty: 1.00

AN4-10A	Purchased	No	Each	140.0000	2	-2	
							 M111425 SP10-5-27
Bolt							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST356	140	
112969	1	
113422	39	
114523	100	

AN4-44A	Purchased	No	Each	90.0000	1	-1
						10-3-2781
Bolt						

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	90	
104806	90	

AN960JD416	NAS1149D0463J	Purchased	No	Each	0.0000	3	-3
							
Washer							

AN960JD416L	NAS1149D0416J	Purchased	No	Each	409.0000	2	-2
						10-5-27 SP	
Washer							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST346	409	
110153	409	

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Parent Item: D412-702-051B



Parent Item Name: 1-Man Shoulder Harness, LH, 3 point

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 AN4-44A DD 10.04.13 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:C add

D3542-1	Manufactured	No	Each	9.0000	1	-1	
							47/40 10-5-27 SP
Bracket							
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
		ST245		9			
		32606		2			
		51309		7			
D3571-3	Manufactured	No	Each	14.0000	1	-1	
							BY7/42 10-5-27 SP
Guide							
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
		ST245A		14			
		57227		4			
		57363		10			
D3610-041	Manufactured	No	Each	11.0000	1	-1	
							10-5-27 SP
Bracket							
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
		ST244A		11			
		47144		11			
D3618-1	Manufactured	No	Each	80.0000	1	-1	
							SP 10-5-27
CAP							
		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
		ST244A		80			
		55669		80			

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AN4-44A DD 10.04.13 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

D3761-1-041 Manufactured No



HOOK & LOOP STRIP

D412-702-051B Manufactured No



1-Man Shoulder Harness, LH, 3 point

Each 0.0000 1 -1



57662 10-5-27 S

Each 1.0000 0



Location

Loc Qty

Loc Code

FG

57276

1 Each 0.0000 1 -1



MF 10-5-27

D412-702-107B Manufactured No



Harness Assembly

MS21042L4 Purchased No



Each 2,663.000 3 -3



57245 10-05-25

57245

10-5-27 S

Nut

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

2661

113422

80

114523

1573

114718

1000

9063

8

3

W/O:		WORK ORDER CHANGES					
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IPP Rev:B now at chg002 ECN1150 08-03-31 DD verified

by:ec

IPP Rev:C add

AN4-44A DD 10.04.13 verified by:EC

MS24693-S274

Purchased

No

Each

66.0000

1

-1



Screw

10-5-27SP

Location

Loc Qty

Loc Code

ST288

66

108560

16

114718

50

1

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